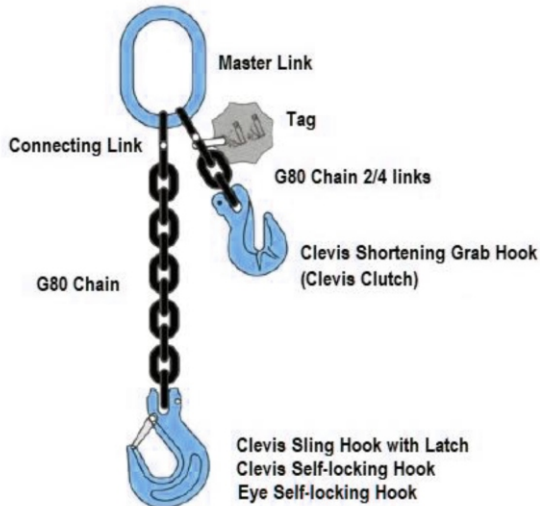
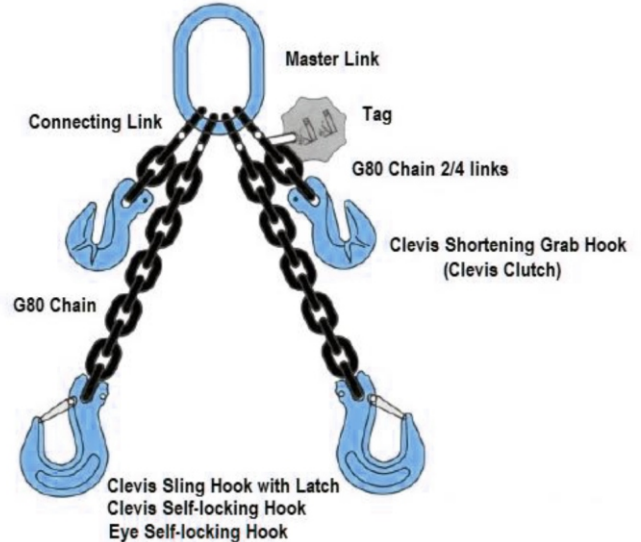


## Chain Sling

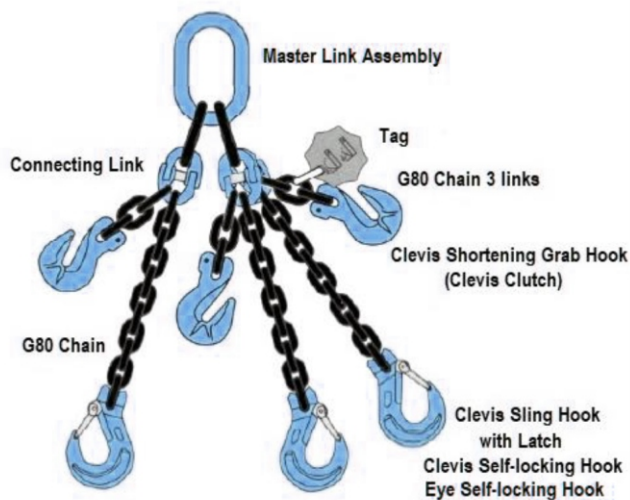
### Single Leg Configuration



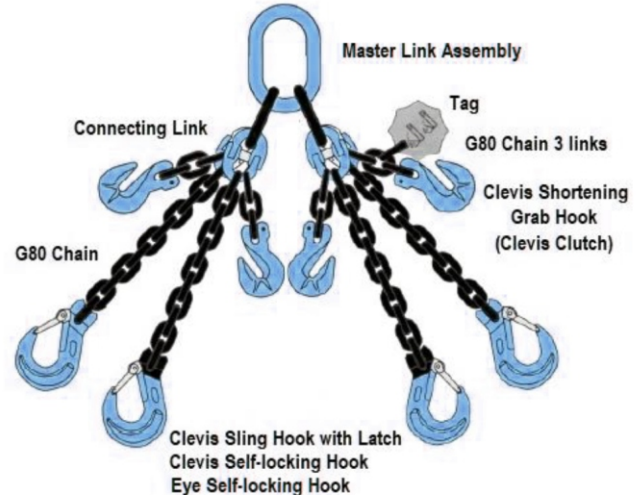
### Double Leg Configuration



### Three Leg Configuration



### Four Leg Configuration



### Chain Sling components for size 6mm, 7mm, 8mm, 10mm, 13mm, 16mm

| Component | Description                                 | Quantity                      |       |       |       |
|-----------|---------------------------------------------|-------------------------------|-------|-------|-------|
|           |                                             | 1-Leg                         | 2-Leg | 3-Leg | 4-Leg |
|           | G80 Master Link<br>G80 Master Link Assembly | 1                             | 1     | 1     | 1     |
|           | Connecting Link                             | 2                             | 4     | 3     | 4     |
|           | Tag                                         | 1                             | 1     | 1     | 1     |
|           | G80 Alloy Chain                             | Different length is available |       |       |       |

| Component | Description                                           | Quantity         |       |       |       |
|-----------|-------------------------------------------------------|------------------|-------|-------|-------|
|           |                                                       | 1-Leg            | 2-Leg | 3-Leg | 4-Leg |
|           | Clevis Grab Hook<br>Clevis Chain Clutch (Alternative) | 1                | 2     | 3     | 4     |
|           | Clevis Self-locking Hook                              | 1                | 2     | 3     | 4     |
|           | Clevis Sling Hook                                     | Alternative Item |       |       |       |
|           | Eye Self-locking Hook                                 | Alternative Item |       |       |       |

\* Lifteasy deserves the right to change product designs & specifications without prior notice.

\*\*The Diagram shown above may contain non-standard configurations.

## Chain Sling

### Grade 80 Chain Sling Load Chart

#### WORKING LOAD LIMIT (t)

Chain Size  
(mm)

Single Legged  
Factor = 1.0  
 $\beta = 0^\circ$

Two Legged  
Factor = 1.4  
 $0 < \beta \leq 45^\circ$   
Factor = 1.0  
 $45^\circ < \beta \leq 60^\circ$

Three and Four Legged  
Factor = 2.1  
 $0 < \beta \leq 45^\circ$   
Factor = 1.5  
 $45^\circ < \beta \leq 60^\circ$



|    |      |      |      |       |      |
|----|------|------|------|-------|------|
| 6  | 1.1  | 1.6  | 1.1  | 2.4   | 1.7  |
| 7  | 1.5  | 2.1  | 1.5  | 3.2   | 2.3  |
| 8  | 2.0  | 2.8  | 2.0  | 4.2   | 3.0  |
| 10 | 3.2  | 4.4  | 3.2  | 6.6   | 4.7  |
| 13 | 5.3  | 7.4  | 5.3  | 11.1  | 8.0  |
| 16 | 8.0  | 11.2 | 8.0  | 16.8  | 12.0 |
| 18 | 10.0 | 14.0 | 10.0 | 21.0  | 15.0 |
| 19 | 11.2 | 15.7 | 11.2 | 23.5  | 16.8 |
| 20 | 12.5 | 17.5 | 12.5 | 26.3  | 18.8 |
| 22 | 15.0 | 21.0 | 15.0 | 31.5  | 22.5 |
| 23 | 16.0 | 22.4 | 16.0 | 33.6  | 24.0 |
| 25 | 20.0 | 28.0 | 20.0 | 42.0  | 30.0 |
| 26 | 21.2 | 29.7 | 21.2 | 44.5  | 31.8 |
| 28 | 25.0 | 35.0 | 25.0 | 52.5  | 37.5 |
| 32 | 31.5 | 44.1 | 31.5 | 66.2  | 47.3 |
| 36 | 40.0 | 56.0 | 40.0 | 84.0  | 60.0 |
| 40 | 50.0 | 70.0 | 50.0 | 105.0 | 75.0 |
| 45 | 63.0 | 88.2 | 63.0 | 132.3 | 94.5 |

\*\*Safety Factor: 4:1

\*\*\*Standard: GB20652

\*\*\*\*Conforms to:

EN ISO 12100:2010

BS EN 818-2:1996+A1:2008

EN 818-7:2002+A1:2008